

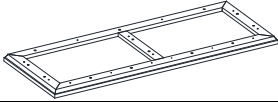
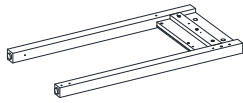
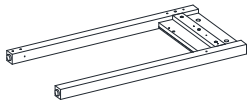
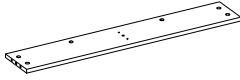

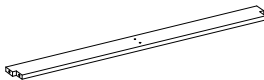
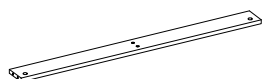
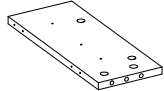
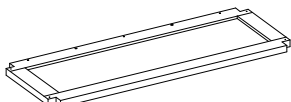
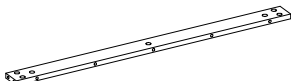
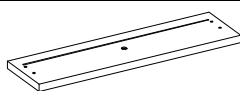
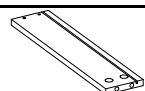
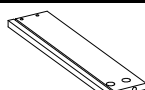

# SAVE THESE INSTRUCTIONS

## CONSOLE TABLE ASSEMBLY INSTRUCTIONS

STYLE #: 53SNR2001BAS

ASSEMBLE ON A FLAT, PROTECTED SURFACE

PHILLIPS HEAD SCREWDRIVER NEEDED FOR ASSEMBLY; NOT INCLUDED

PART LIST	FIGURE	QUANTITY	DESCRIPTION
A		1 PC	TOP
B		1 PC	LEFT SIDE FRAME
C		1 PC	RIGHT SIDE FRAME
D		1 PC	BACK PANEL
E		2 PCS	TOP CROSSBAR
F		1 PC	MIDDLE FRONT CROSSBAR
G		1 PC	MIDDLE BACK STRETCHER
H		1 PC	PARTITION PANEL
I		1 PC	BOTTOM SHELF
J		1 PC	BOTTOM BACK STRETCHER
K		2 PCS	DRAWER FRONT
L		2 PCS	DRAWER LEFT SIDE
M		2 PCS	DRAWER RIGHT SIDE
N		2 PCS	DRAWER BACK PANEL

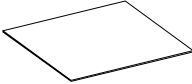
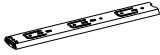




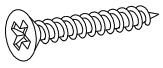
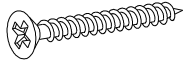
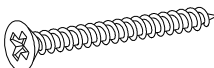

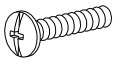


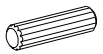


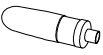
# SAVE THESE INSTRUCTIONS

## CONSOLE TABLE ASSEMBLY INSTRUCTIONS

STYLE #: 53SNR2001BAS

ASSEMBLE ON A FLAT, PROTECTED SURFACE

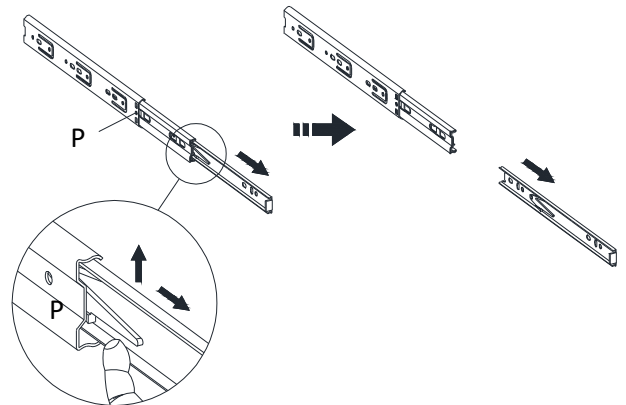
PHILLIPS HEAD SCREWDRIVER NEEDED FOR ASSEMBLY; NOT INCLUDED

PART LIST	FIGURE	QUANTITY	DESCRIPTION
O		2 PCS	DRAWER BOTTOM PANEL
P		4 PCS	DRAWER GLIDES
Q		8 PCS + 1 PC	SMALL CAM LOCK (Dia. 15 mm x 9 mm)
R		25 PCS + 1 PC	LARGE CAM LOCK (Dia. 15 mm x 12 mm)
S		33 PCS + 1 PC	CAM PIN (Dia. 6 mm x 35 mm L)
T		8 PCS + 1 PC	SHORT SCREW (Dia. 3.5 mm x 19 mm L)
U		6 PCS + 1 PC	MEDIUM SCREW (Dia. 4 mm x 25 mm L)
V		8 PCS + 1 PC	LONG SCREW (Dia. 4 mm x 32 mm L)
W		4 PCS + 1 PC	X-LONG SCREW (Dia. 4 mm x 50 mm L)
X		2 PCS	KNOB (Dia. 31.5 mm x 24.5 mm)
Y		2 PCS	KNOB BOLT (Dia. 5/32" x 3/4" L)
Z		4 PCS	METAL BRACKET (18 mm x 18 mm x 18 mm)
AA		20 PCS + 1 PC	SLIDES SCREW (Dia. 3.5 mm x 12 mm L)
BB		4 PCS + 1 PC	SMALL WOOD DOWEL (Dia. 6 mm x 20 mm L)
CC		18 PCS + 1 PC	LARGE WOOD DOWEL (Dia. 8 mm x 30 mm L)
DD		1 PC	TOUCH-UP PEN
EE		1 PC	GLUE

# **STYLE #: 53SNR2001BAS** **ASSEMBLY INSTRUCTIONS (CONTINUED)**

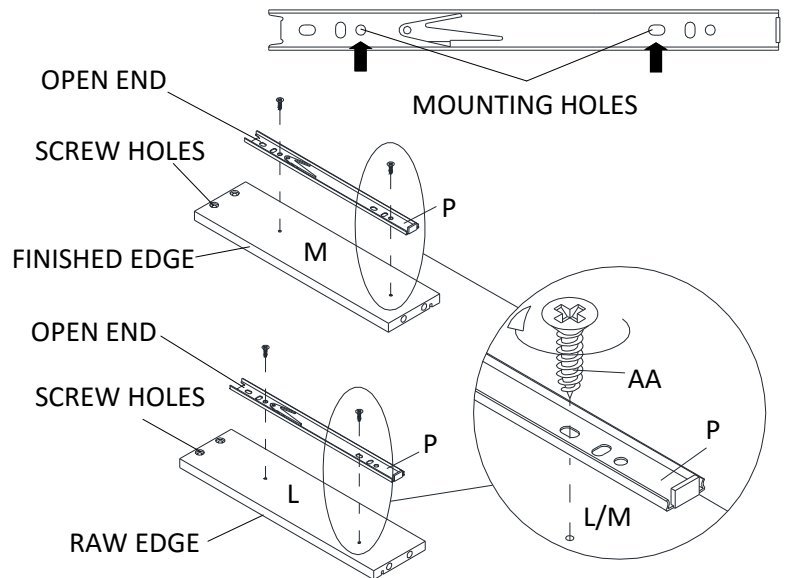
## **STEP 1**

- A. SEPARATE THE DRAWER GLIDES (P) COMPONENTS BY EXTENDING THE INTERNAL SLIDE RUNNER ALL THE WAY FORWARD. PRESS THE PLASTIC RELEASE LEVER OF THE DRAWER GLIDE UP AND PULL THE INTERNAL SLIDE RUNNER COMPLETELY OUT.
- B. REPEAT FOR THE OTHER DRAWER GLIDES.



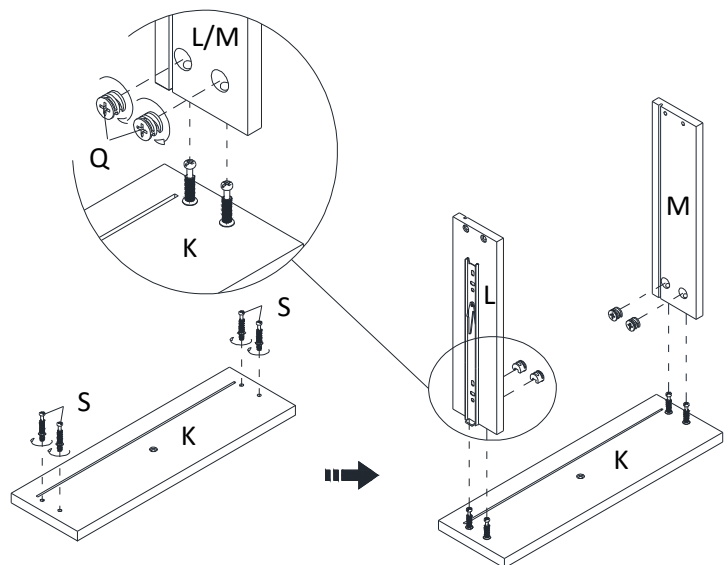
## **STEP 2**

- A. ATTACH THE INTERNAL SLIDE RUNNERS FROM DRAWER GLIDES (P) TO BOTH DRAWER LEFT AND RIGHT SIDE PANELS (L & M) WITH SLIDES SCREWS (AA). ENSURE THE OPEN END OF INTERNAL SLIDE RUNNER POINTS TOWARDS THE SIDE WITH SCREW HOLES OF DRAWER SIDE PANELS (L & M).



## **STEP 3**

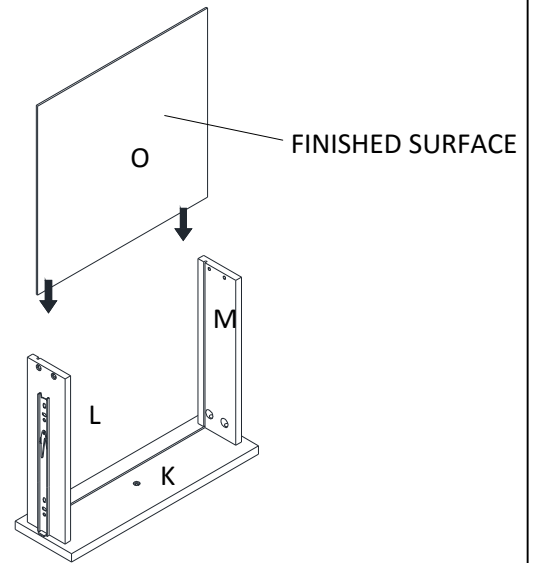
- A. SECURELY SCREW CAM PINS (S) INTO THE DESIGNATED SMALL HOLES ON DRAWER FRONT (K).
- B. ATTACH DRAWER SIDE PANELS (L & M) TO DRAWER FRONT (K) USING SMALL CAM LOCKS (Q) MAKING SURE THE GROOVES FACE INWARD AND LINE UP WITH EACH OTHER.



**STYLE #: 53SNR2001BAS**  
**ASSEMBLY INSTRUCTIONS (CONTINUED)**

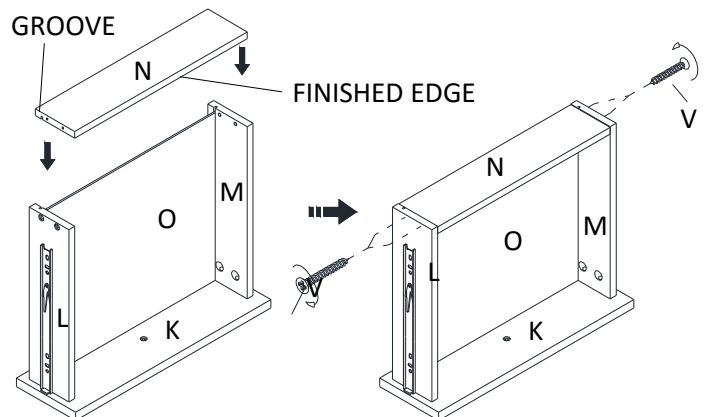
**STEP 4**

- A. SLIDE DRAWER BOTTOM PANEL (O) INTO THE GROOVES BETWEEN THE DRAWER SIDE PANELS (L & M) UNTIL FULLY INSERTED INTO THE DRAWER FRONT (K).



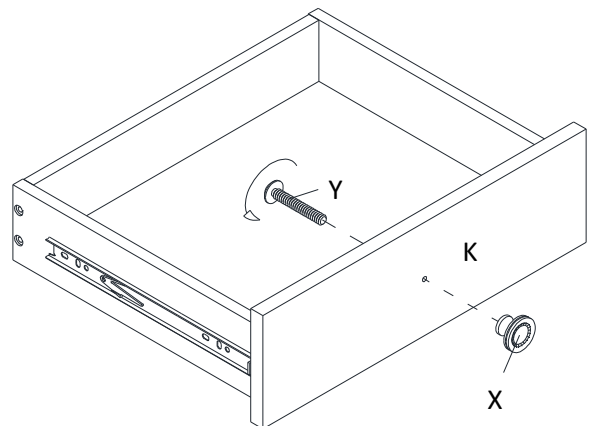
**STEP 5**

- A. FASTEN DRAWER BACK PANEL (N) TO DRAWER SIDE PANELS (L & M) USING LONG SCREWS (V). MAKE SURE THAT THE DRAWER BOTTOM PANEL (O) FITS SECURELY INTO THE GROOVE OF THE DRAWER BACK PANEL (N).



**STEP 6**

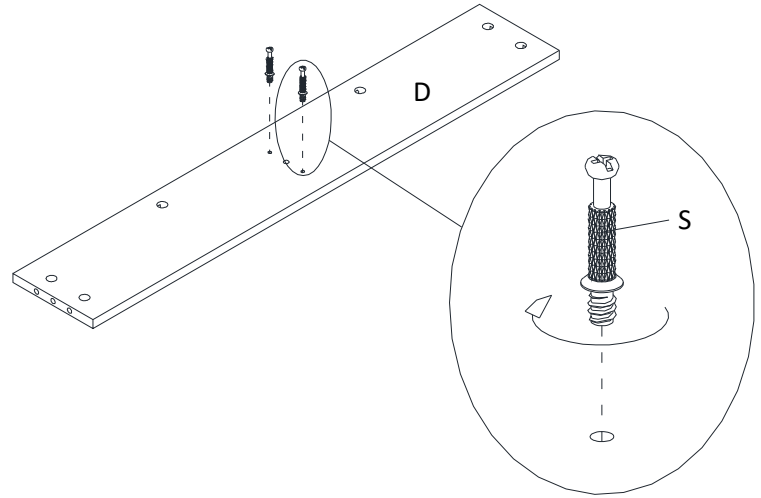
- A. ATTACH KNOB (X) TO THE OUTSIDE OF DRAWER FRONT (K) WITH KNOB BOLT (Y).
- B. REPEAT THE SAME PROCEDURE TO ASSEMBLE THE SECOND DRAWER.



**STYLE #: 53SNR2001BAS**  
**ASSEMBLY INSTRUCTIONS (CONTINUED)**

**STEP 7**

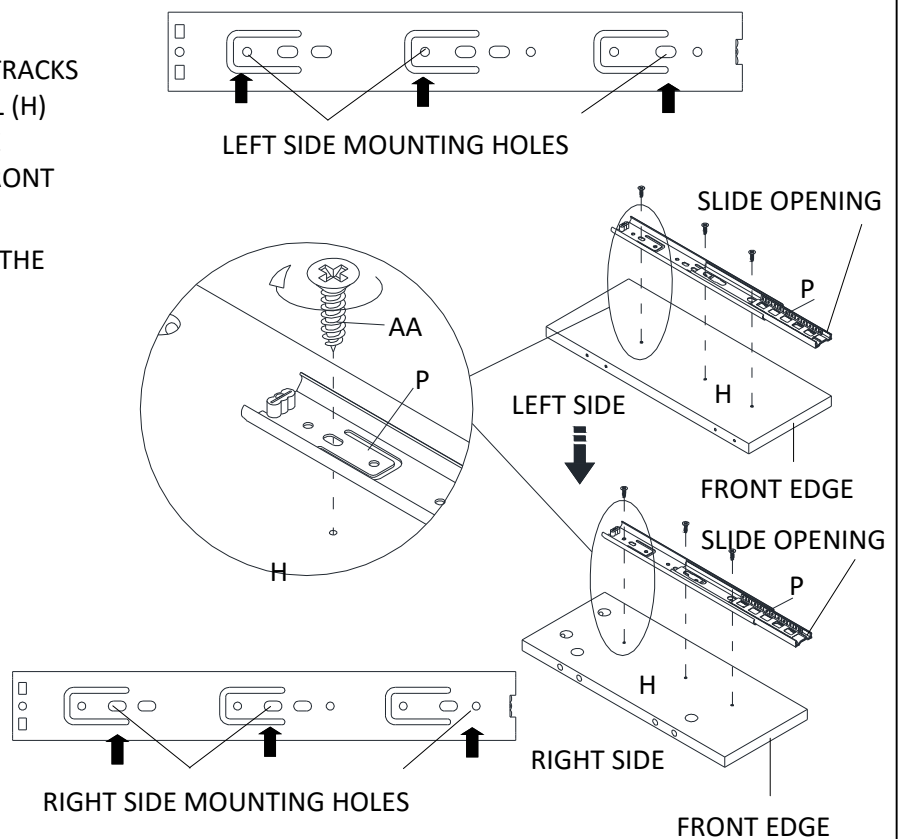
- A. SECURELY SCREW CAM PINS (S) INTO THE DESIGNATED SMALL HOLES ON BACK PANEL (D).



**STEP 8**

- A. ATTACH THE SEPARATED OUTER SLIDE TRACKS (P) TO BOTH SIDES OF PARTITION PANEL (H) WITH SLIDE SCREWS (AA). ENSURE THE OPENING OF SLIDE TRACK FACES THE FRONT EDGE.

**NOTE:** THERE ARE CAM BOLT HOLES AT THE BACK EDGE OF PARTITION PANEL.

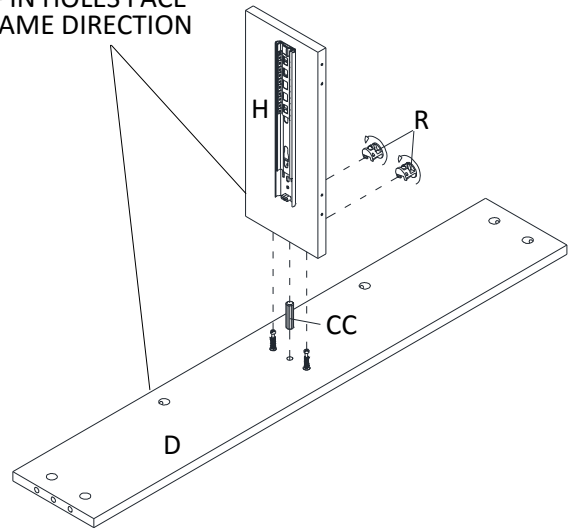


# STYLE #: 53SNR2001BAS ASSEMBLY INSTRUCTIONS (CONTINUED)

### STEP 9

- A. GLUE LARGE WOOD DOWEL (CC) INTO THE MIDDLE HOLE OF BACK PANEL (D).
- B. ATTACH PARTITION PANEL (H) TO BACK PANEL (D) USING LARGE CAM LOCKS (R) KEEPING THE CAM PIN HOLES IN BOTH PARTS FACING THE SAME DIRECTION.

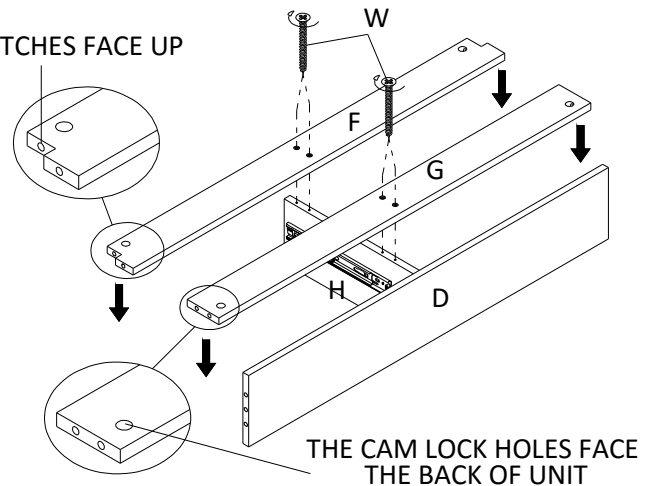
CAM PIN HOLES FACE THE SAME DIRECTION



### STEP 10

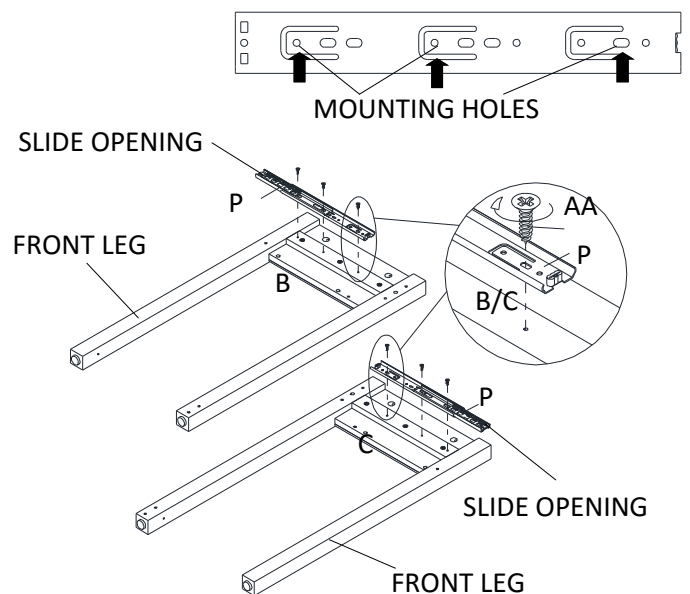
- A. ATTACH MIDDLE FRONT CROSSBAR (F) AND MIDDLE BACK STRETCHER (G) TO PARTITION PANEL (H) WITH X-LONG SCREWS (W) KEEPING THE NOTCHES OF FRONT CROSSBAR (F) UP.

NOTCHES FACE UP



### STEP 11

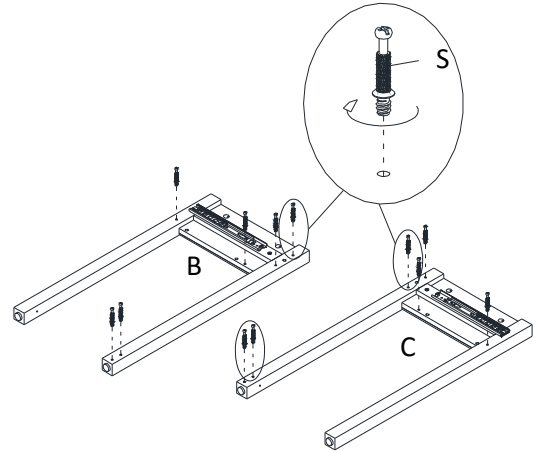
- A. ATTACH THE SEPARATED OUTER SLIDE TRACKS (P) TO LEFT AND RIGHT SIDE FRAMES (B & C) WITH SLIDESCREWS (AA). ENSURE THE OPENING OF THE OUTER SLIDE TRACK FACES THE FRONT LEG.
- NOTE:** BACK LEG HAS 3 PRE-DRILLED HOLES AND FRONT LEG HAS ONLY ONE PRE-DRILLED HOLE.



**STYLE #: 53SNR2001BAS**  
**ASSEMBLY INSTRUCTIONS (CONTINUED)**

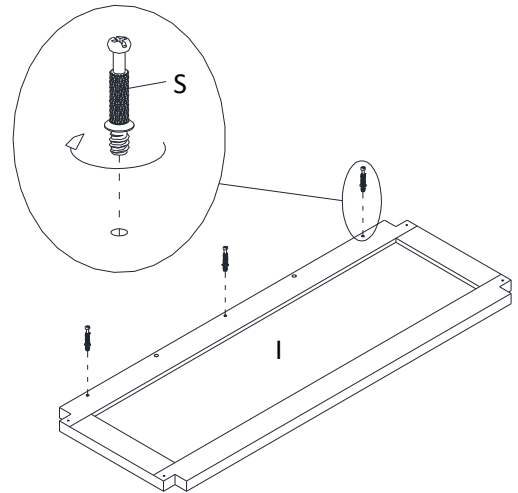
**STEP 12**

- A. SECURELY SCREW CAM PINS (S) INTO THE DESIGNATED SMALL HOLES ON LEFT AND RIGHT SIDE FRAMES (B & C).



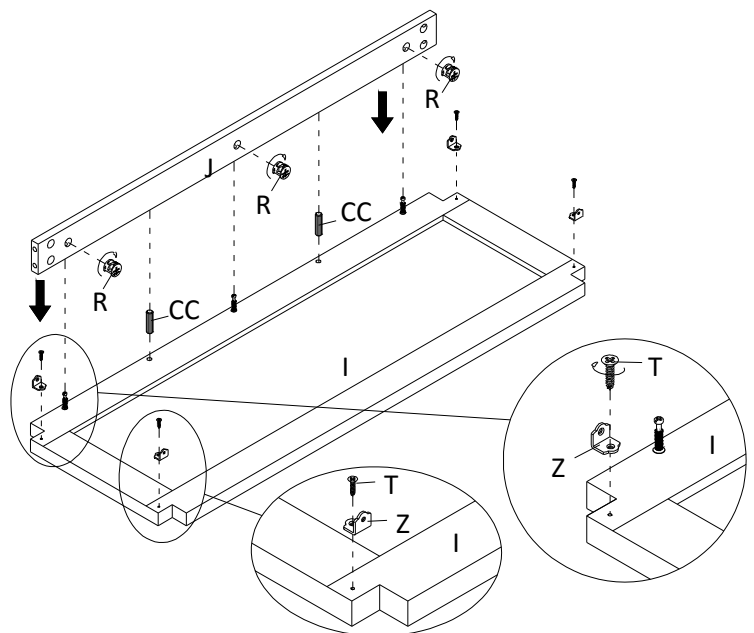
**STEP 13**

- A. SECURELY SCREW CAM PINS (S) INTO THE DESIGNATED SMALL HOLES ON BOTTOM SHELF (I).



**STEP 14**

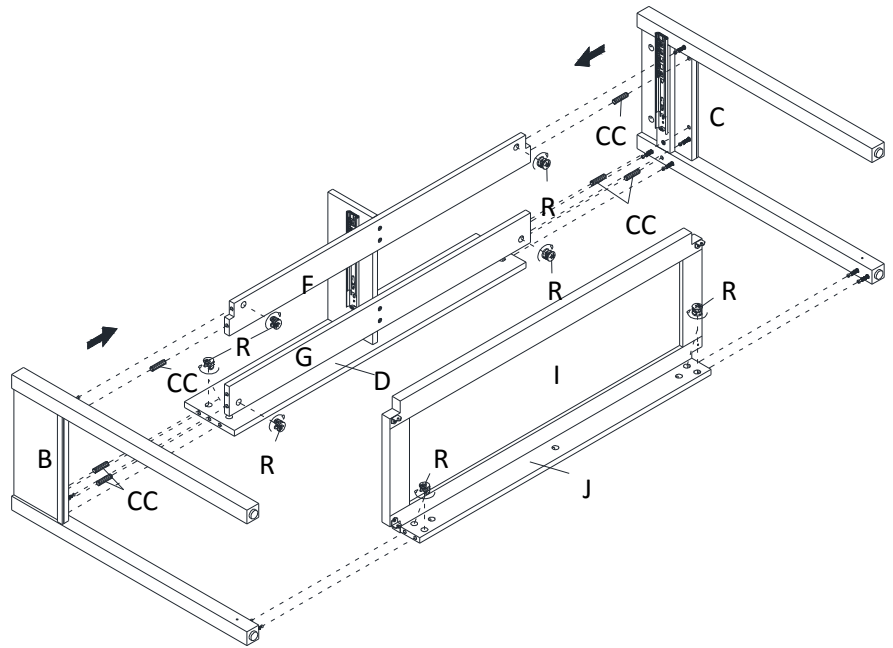
- A. GLUE LARGE WOOD DOWELS (CC) INTO THE LARGE HOLES OF BOTTOM SHELF (I).
- B. ATTACH BACK STRETCHER (J) TO BOTTOM SHELF (I) USING LARGE CAM LOCKS (R) KEEPING CAM LOCKS FACING INSIDE.
- C. USING THE PILOT HOLES AS A GUIDE, FASTEN METAL BRACKETS (Z) AGAINST THE NOTCHES OF BOTTOM SHELF (I) WITH SHORT SCREWS (T). BE SURE THE FLAT SIDE OF METAL BRACKETS FACES OUT. TIGHTEN SCREWS SECURELY.



**STYLE #: 53SNR2001BAS**  
**ASSEMBLY INSTRUCTIONS (CONTINUED)**

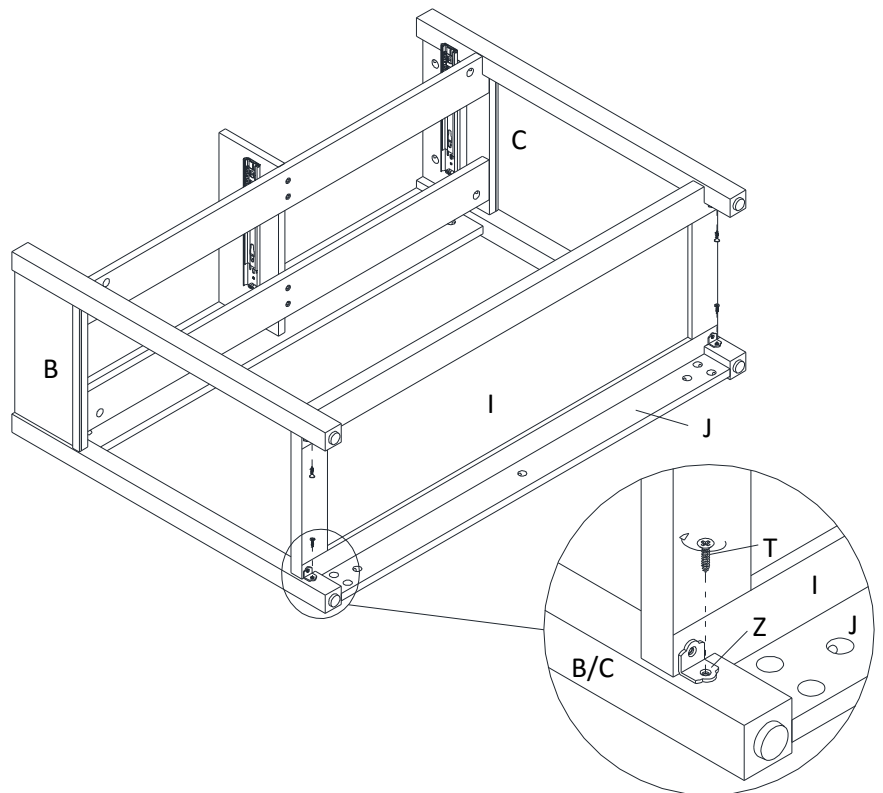
**STEP 15**

- A. GLUE LARGE WOOD DOWELS (CC) INTO THE LARGE HOLES OF LEFT SIDE FRAME (B).
- B. ATTACH LEFT SIDE FRAME (B) TO ASSEMBLY FROM STEP 10 USING LARGE CAM LOCKS (R).
- C. FASTEN ASSEMBLED BOTTOM SHELF (I) TO LEFT SIDE FRAME (B) WITH LARGE CAM LOCKS (R).
- D. REPEAT THE SAME PROCEDURE TO ATTACH RIGHT SIDE FRAME (C).



**STEP 16**

- A. FASTEN BOTTOM SHELF (I) TO LEGS OF SIDE FRAMES (B & C) WITH SHORT SCREWS (T) THROUGH THE METAL BRACKETS. TIGHTEN SCREWS SECURELY.

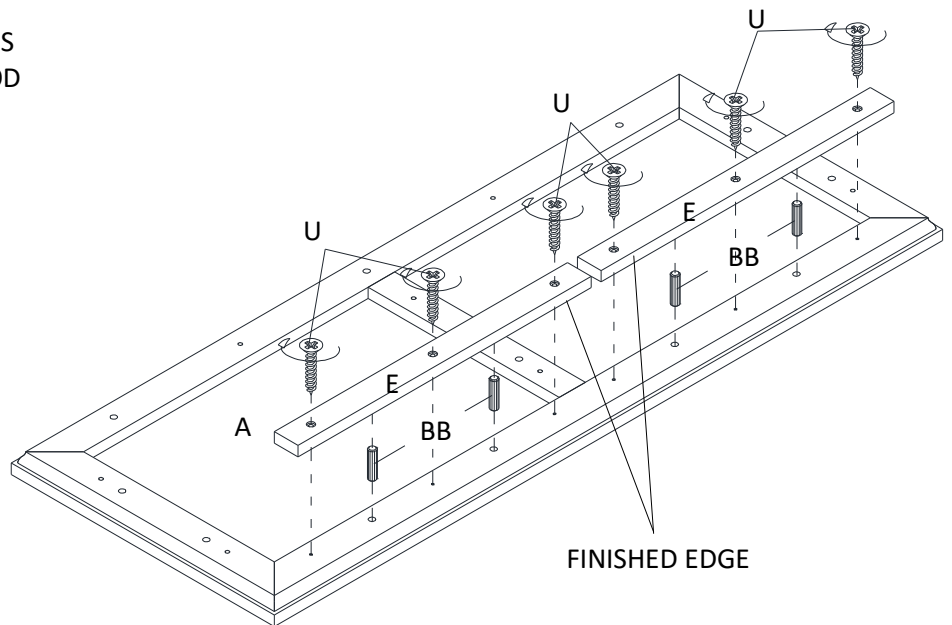




**STYLE #: 53SNR2001BAS**  
**ASSEMBLY INSTRUCTIONS (CONTINUED)**

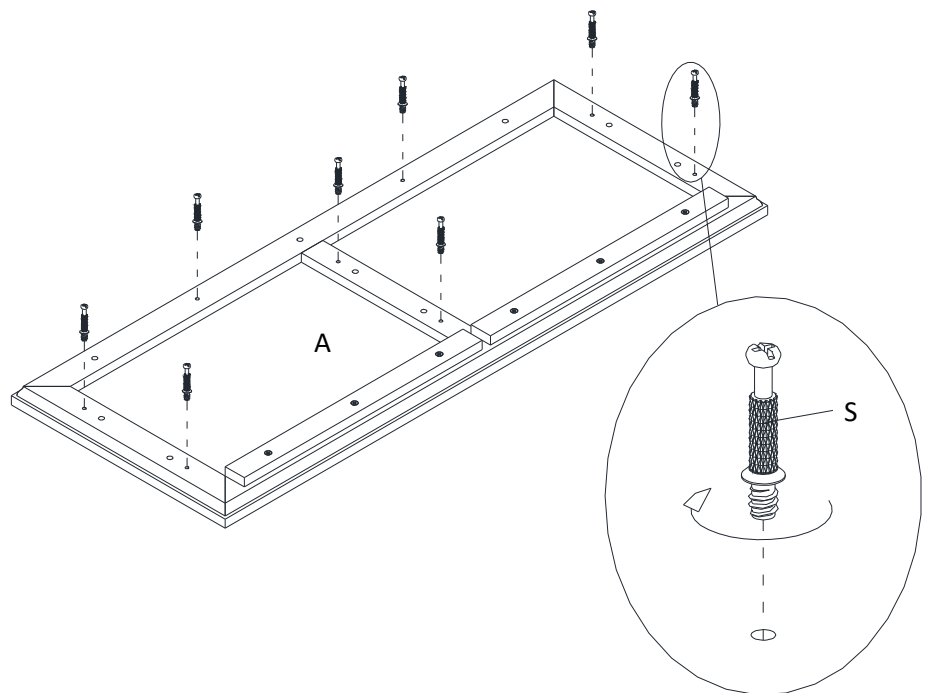
**STEP 17**

- A. ALIGN AND ATTACH TOP CROSSBARS (E) TO TOP (A) GLUING SMALL WOOD DOWELS (BB) AND USING MEDIUM SCREWS (U).



**STEP 18**

- A. SECURELY SCREW CAM PINS (S) INTO THE DESIGNATED SMALL HOLES ON TOP (A).

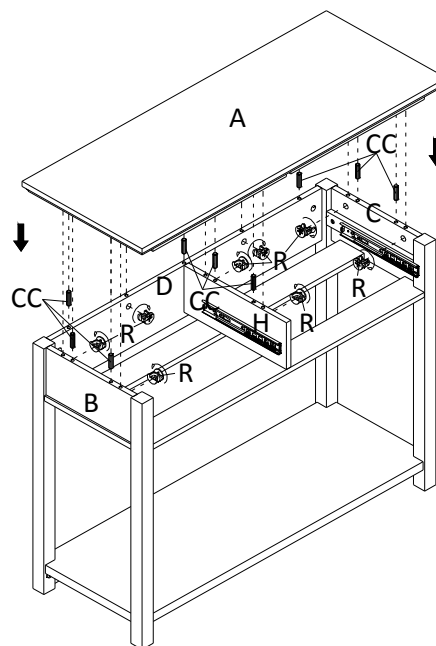


## STYLE #: 53SNR2001BAS

### ASSEMBLY INSTRUCTIONS (CONTINUED)

#### STEP 19

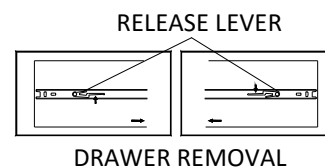
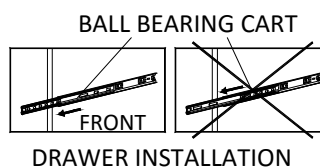
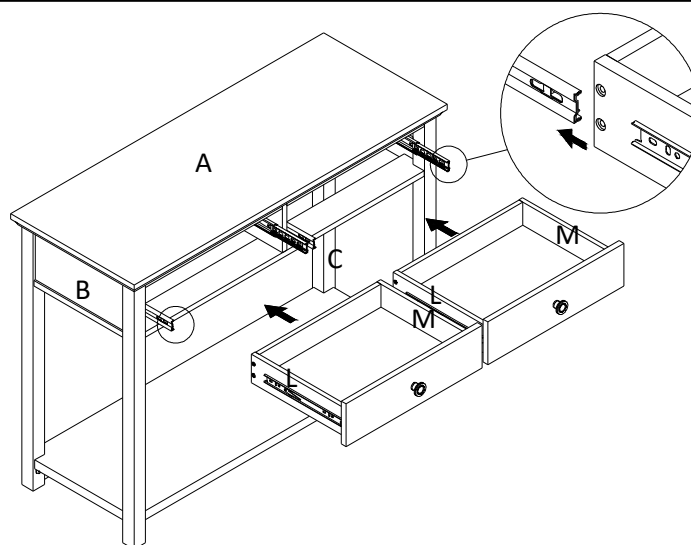
- A. ROTATE THE ASSEMBLED FRAME UPRIGHT.
- B. GLUE LARGE WOOD DOWELS (CC) INTO THE LARGE HOLES OF ASSEMBLY FROM STEP 16.
- C. ATTACH TOP (A) TO SIDE FRAMES (B & C), BACK PANEL (D) AND PARTITION PANEL (H) OF ASSEMBLY USING LARGE CAM LOCKS (R).



#### STEP 20

- A. INSERT THE ASSEMBLED DRAWERS INTO FRAME TO FINISH THE ASSEMBLY. SIMPLY PUSH THE BALL BEARING CART ALL THE WAY TO THE END OF BOTH SLIDES, THEN ALIGN THE SLIDE RUNNERS ON THE DRAWER WITH THE SLIDE TRACKS ON THE UNIT. PUSH DRAWER CAREFULLY INSIDE UNTIL IT STOPS.

**NOTE:** IF THE DRAWER DOES NOT GO IN SMOOTHLY, PLEASE TAKE IT OUT AND REPEAT THE STEP.



**\*\*WE RECOMMEND THAT YOU PERIODICALLY TIGHTEN ALL CAM LOCKS AND WOOD SCREWS.**

1. WIPE CLEAN WITH A SOFT, DRY CLOTH AS NEEDED.
2. DO NOT SIT, STAND OR CLIMB ON CONSOLE TABLE.
3. WEIGHT RESTRICTION: TOP: 200 LBS, SHELF: 50 LBS, DRAWER: 10 LBS.
4. INTENDED FOR INDOOR USE ONLY.

**\*\*FOR REPLACEMENT PARTS OR FOR ADDITIONAL INFORMATION,**  
**CALL: 1-866-942-5362 BETWEEN 8:30 A.M. AND 4:30 P.M., PST, MONDAY - FRIDAY.**  
**EMAIL: [parts@whalenfurniture.com](mailto:parts@whalenfurniture.com)**